

**A high-performance, boron-free, soluble fluid (emulsion) developed for difficult metalworking operations on cast iron, steel and aluminium.**

<b>DESCRIPTION &amp; APPLICATIONS</b>
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Standard concentration for use: 6-12% depending on the type of operation  
 Recommended water hardness: 180-360 ppm (18-36° fH)

A soluble fluid specially formulated for the machining of aerospace aluminium. Based on very high-performance corrosion inhibitors and synthetic polar lubricants.  
 It can also be used to machine and grind most metals encountered in the engineering industry.

<b>ADVANTAGES</b>
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- Boron-free
- Ensures a good surface finish, particularly on aluminium
- Limits tool wear
- Compatible with a wide range of water hardness: the emulsion is very highly stable, even in very hard waters (up to 150°fH in service)
- Excellent lubricating properties combined with a high wetting power and good ability to transfer heat
- Detergent power ensures that machine and parts are kept clean

Complies with the French ruling of 13 July 2006 on work which results in exposure to formaldehyde.  
 Free from formaldehyde.  
 Good anti-corrosion protection when used at the recommended concentration.  
 Excellent bio-resistance.

<b>FLUID MAINTENANCE</b>
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A badly prepared bath can impair the stability of the product and generally shortens the service life of the cutting fluid. All equipment which comes into contact with the fluid must be cleaned and disinfected before a bath change.

A complete range of cleaning products, disinfectants and maintenance additives is available from your IGOL contact.

Characteristics	Standards	Units	Values
Appearance / Colour	-	-	Clear / Amber
Density at 15°C	NFT 60-101	kg/m <sup>3</sup>	960
Viscosity of concentrate at 40°C	NFT 60-100	mm <sup>2</sup> /s	30
pH at 5% in water	-	-	9.7
Refractometer reading	coefficient	%/°Brix	1.0

*The characteristics are given purely for information and are consistent with our current production standards. IGOL reserves the right to modify them, in order to pass on technical developments to its customers. Before using this product, you should consult the instructions for use and the environmental impact shown on the technical and safety data sheets. The information given above is based on the current state of our knowledge of the product in question. The product user should take all relevant precautions relating to its use. Under no circumstances may IGOL be held liable for damages resulting from misuse.*

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