

A soluble fluid (micro-emulsion) for metalworking.

DESCRIPTION & APPLICATIONS

Standard concentration for use: 5-8% depending on the type of operation.
Recommended water hardness: 90-360 ppm (9-36° TH).

A soluble fluid specially formulated for machining bronze, brass and other copper-based metals.

It is based on very high-performance polar lubricants and anti-corrosion products.

Recommended for difficult operations on copper-based metals.

ADVANTAGES

- Lubricating properties
- No boron

Complies with the French ruling of 13 July 2006 on work which results in exposure to formaldehyde.

Free from formaldehyde.

Boron-free

Excellent anti-corrosion properties on copper-based metals

Detergent power ensures good cleanliness of machine and parts

Cooling and lubricating properties

Long bath service life

FLUID MAINTENANCE

A badly prepared bath can impair the stability of the product and generally shortens the service life of the cutting fluid. All equipment which comes into contact with the fluid must be cleaned and disinfected before a bath change.

A complete range of cleaning products, disinfectants and maintenance additives is available from your IGOL contact.

HEALTH, SAFETY, ENVIRONMENT

Like all aqueous machining products, USINOV 2400 OR must be stored in a dry place at between 4 and 35°C.

USINOV 2400 OR poses no risk to the user when used in accordance with the recommendations stated in the safety data sheet, which is at your disposal.

In order to respect the environment, a specialist organisation must be contracted to dispose of the used bath. All used packaging must also be disposed of by a recycling organisation authorised to perform this operation.

Characteristics	Standards	Units	Values
Appearance / Colour	-	-	Clear / Mild
Density at 15°C	NFT 60-101	kg/m ³	1015
Viscosity of concentrate at 40°C	NFT 60-100	mm ² /s	27
pH at 5% in water	-	-	9.1
Refractometer reading	coefficient	%/°Brix	2.0

The characteristics are given purely for information and are consistent with our current production standards. IGOL reserves the right to modify them, in order to pass on technical developments to its customers. Before using this product, you should consult the instructions for use and the environmental impact shown on the technical and safety data sheets. The information given above is based on the current state of our knowledge of the product in question. The product user should take all relevant precautions relating to its use. Under no circumstances may IGOL be held liable for damages resulting from misuse.

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