

A neat oil for metalworking.

<b>DESCRIPTION &amp; APPLICATIONS</b>
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Drilling

Tapping

A drilling/tapping fluid particularly suited to hard materials (alloy steels and stainless steels).

Specifically suited to fine jobs on refractory steels.

Its viscosity was designed for tapping of various diameters, but more especially for small diameter/high-depth holes or fine-pitch tapping of any diameter. In addition, while retaining good extreme pressure behaviour, this low viscosity enables swarf evacuation, obtaining better surface finishes and better degreasability of the parts.

<b>ADVANTAGES</b>
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- Extreme pressure
- Obtaining better surface finishes
- Degreasability of parts

Characteristics	Standards	Units	Values
Appearance / Colour	-	-	Green fluid
Density at 15°C	NFT 60-101	kg/m <sup>3</sup>	1034
Kinematic viscosity at 40°C	NFT 60-100	mm <sup>2</sup> /s	21

*The characteristics are given purely for information and are consistent with our current production standards. IGOL reserves the right to modify them, in order to pass on technical developments to its customers. Before using this product, you should consult the instructions for use and the environmental impact shown on the technical and safety data sheets. The information given above is based on the current state of our knowledge of the product in question. The product user should take all relevant precautions relating to its use. Under no circumstances may IGOL be held liable for damages resulting from misuse.*

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