

## A neat oil for metalworking.

## **DESCRIPTION & APPLICATIONS**

OIL CUT E 22 P is formulated from esters plus a specific synthetic oil.

OIL CUT E 22 P is particularly tailored to micro-spraying operations. Its very low volatility reduces vapour and smoke formation. The balance of the formula components provides a compromise between lubricity/polarity, while preventing micro-swarf sticking phenomena.

OIL CUT E 22 P is compatible with yellow metals.

## **ADVANTAGES**

- Versatile (compatibility with non-ferrous metals),
- Lubricant and extreme pressure power, lubricity (esters)
- Low volatility, reduced consumption, reduces mist and smoke
- Very good deaeration, prevents foam formation
- Safety: high flash point, limits fire risks
- User-friendliness: light colour, low odour

Characteristics	Standards	Units	Values
Appearance / Colour	-	-	Yellow fluid
Density at 15°C	NFT 60-101	kg/m3	910
Copper corrosion at 60°C	NF M 07-015	-	1a
Kinematic viscosity at 40°C	NFT 60-100	mm²/s	22.1
COC flash point	NFT 60-118	°C	>220

The characteristics are given purely for information and are consistent with our current production standards. IGOL reserves the right to modify them, in order to pass on technical developments to its customers. Before using this product, you should consult the instructions for use and the environmental impact shown on the technical and safety data sheets. The information given above is based on the current state of our knowledge of the product in question. The product user should take all relevant precautions relating to its use. Under no circumstances may IGOL be held liable for damages resulting from misuse.

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